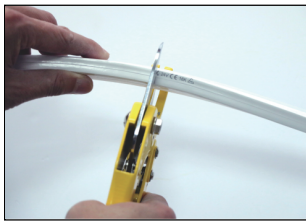
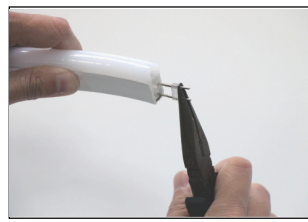


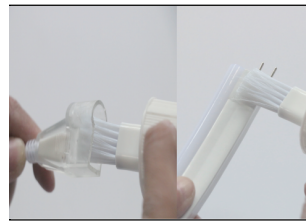
# Aurora Flex Installation



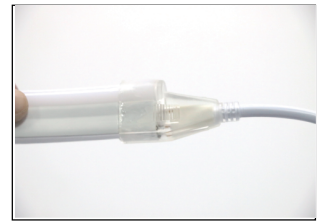
1. Cut along the provided cutting marks.



2. Push the power pins into the AURORA Flex.



3. Cover the both the power feed & Flex surface with PVC glue.



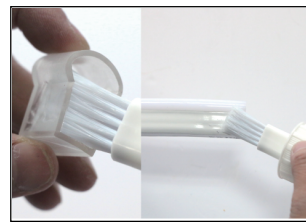
4. push the power feed into place.



5. Apply PVC glue once more.



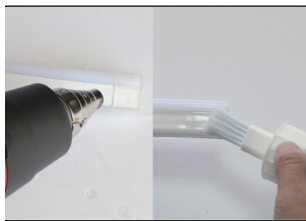
6. Use a heat gun to seal the heat shrink tube.



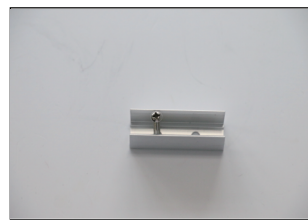
7. Add PVC glue to both the the surface of the tube & end cap.



8. Push the end cap into the Flex tube.



9. Apply PVC glue once more along the edges of the end cap. Use the heat gun once more to seal the edges.



10. Fix aluminum mounting clips/ channels in the best position

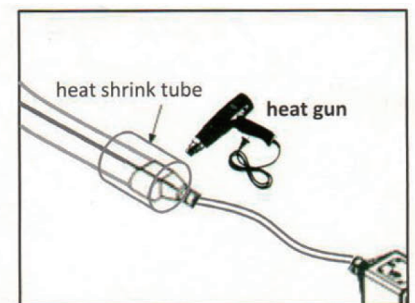
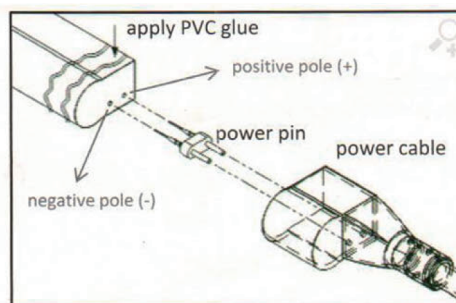
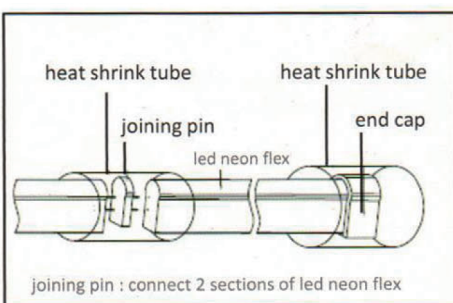
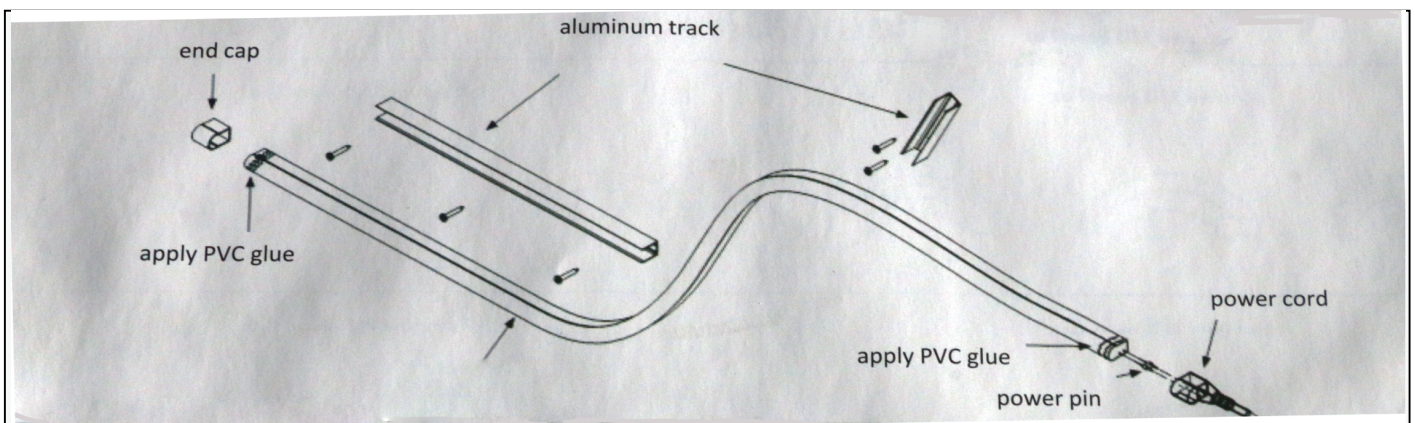


11. Fix to surface using aluminum mounting clips/ channels.



12. Power on, and enjoy.

## Installation Diagram



## Precautions

1. Do not puncture, cut, shorten or splice the LED AURORA Flex outside of the designated cutting marks.
2. Do not roll out AURORA Flex on rough surfaces or over sharp cornerers. This will scratch or puncture the PVC optic.
3. Do not use AURORA Flex if the outer jacket is damaged, if the connections are loose, or if the wire is visible. Inspect the AURORA Flex periodically for damage.
4. Do not secure AURORA Flex with staples, nails or anything that may damage the PVC material or outer jacket.
5. Do not install AURORA Flex anywhere subject to continue flexing by force.
6. Do not operate AURORA Flex in temperatures exceeding +45°C.
7. Do not operate AC240V+ / AC120V+ AURORA Flex on circuits that do not have proper surge suppression or protection. High voltage surges will damage the LEDs.
8. Do not operate AURORA Flex over the specified voltage or lifespan of the LEDs will be greatly reduced.
9. Do not leave any part of the AURORA Flex unsecured. Movement over time from weather and the elements may cause permanent damage.
10. Do not cut the AURORA Flex when it is connected to power.
11. Do not extend the AURORA Flex Mini's bend radius of 40mm.